

D-3153 Swivel Bearing Repair Kit

Kit Includes

1. D-3153-608, Damper Actuator Swivel Bearing Repair Kit, 5 ea.

Procedures

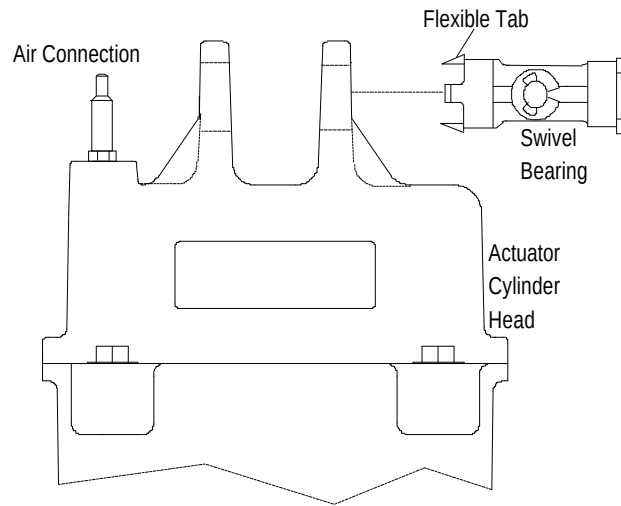


Figure 1: Installing Swivel Bearing

1. Remove the old swivel bearing from the actuator.
2. Insert the flexible tabs through the actuator mounting holes from the side opposite the air connection until the flexible tabs lock in place. See Figure 1.
3. Make sure that none of the flexible tabs on the new swivel bearing are damaged before installing the actuator.

Note: After installing the actuator, verify proper alignment as described in the *D-3153 Technical Bulletin A.1 or A.2*. Improper alignment may cause premature failure of the swivel bearing.